



ROSCOM INC. THE COMPANY

Roscom has been a leader in the PVC compounding industry for over 35 years. Our standard product line encompasses hundreds of PVC formulas and custom colors. In addition, we continually develop new compounds that benefit our clients by improving production yields, reducing material waste, and minimizing manufacturing costs.

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Throughout the past decade we have modernized our facility & enhanced our positioning through technological advancements and exceptional customer service including an innovative delivery system. Roscom's high-tech ISO:9001 certified manufacturing plant is built with state of the art compounding equipment, laboratories, and computerized equipment. Our 125 million pound capacity plant, featuring underwater pelletizing and computerized systems, allows for real time process monitoring and controlling. Through the use of our CAM software called WIZCON, it allows our systems to create consistent master batches in the blending and

mixing processes prior to entering the extruders. This procedure is carefully monitored so that every compound meets or exceeds the specifications and tolerance requirements per our customer's request. Roscom's R & D team develops experimental formulas through the use of our pilot laboratory. This new laboratory is a replica of our production lines and will be utilized for small 500lbs sample research and development runs. Once these runs are finalized, and the customer approves the material, we can then manufacture their compounds on our larger production lines. Overall, the new pilot laboratory will allow Roscom to take clients material requirements and demands from concept to reality.





ROSCOM INC. **MANUFACTURING**

Roscom manufactures hundreds of standard and custom PVC formulas that are available in pellet, micro pellet, or dry blend form. Our compounds are used in a multitude of injection molding, sheeting and extrusion applications including industrial, construction, aftermarket automotive, marine, consumer products, and the list goes on. Roscom's QC

our staff retains samples from each production line and runs quality tapes through Milacron extruders to verify that there are no surface property issues

laboratory is designed to provide stringent quality checks during every production run to assure high quality compounds are being delivered to our clients. As material is being manufactured, our staff retains samples from each production line and runs quality tapes through Milacron extruders to verify that there are no surface property issues. Roscom also routinely validates that the specific gravity of the compound falls in spec based on the customer specifications given. Lastly, if color specifications are required, our quality team confirms the L, a*, b* values fall within the color requirements made by our clients. Needless to say we take quality to the next level!*

Roscom's highly trained sales force, along with the help of our research & development team, will work with you on developing new material formulations so that projects can be taken from conception to reality. The new grades of alloy rigid compounds being offered to the industry provide superior processing, excellent physical properties, along with a variety of finishes from high gloss to satin and are used in a variety of different applications.



ISO 9001



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ROSCOM INC. TOLL COMPOUNDING

Since the inception of Roscom the company focused on providing clients with high quality “custom” PVC compounds. Having over 35 years of industry experience, we worked hand in hand with fortune 500 companies in developing custom proprietary blends for various processes; Extrusion, Injection Molding, and/or Calendering. Thirty-five years later, we still focus on our core business, the custom compounding division, and in the most recent years we have been focused on establishing our toll compounding and contract manufacturing division.

During unexpected downtime, these value added services help increase manufacturing capacity without incurring large expansion costs

When material demand's high, supply is tight, and time is of the essence organizations contact Roscom for assistance. As a full service contract manufacturer, Roscom's ISO:9001 plant acts as an extension to companies production facility allowing them to take advantage of our equipment, extensive engineering knowledge and manufacturing experience. Based on anticipated volumes, we offer clients with various packaging options, including rail cars, standard Gaylords, super sacks, and reusable crates. Roscom also offers custom bar coding and private labeling if necessary. During

unexpected downtime, these value added services help increase manufacturing capacity without incurring large expansion costs. By offering designated warehouse space, customers have the capability to store their raw materials at our location while material is being manufactured, and finished goods are being delivered as scheduled. Multiple quality checks are conducted during each run to ensure compounds are manufactured with the same high quality standards as one would expect when operating internally.



ISO 9001

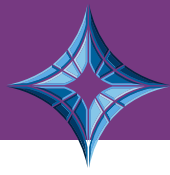


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ROSCOM INC. **RESEARCH/DEVELOPMENT**

Our Research & Development lab concentrates on developing new PVC formulas which aids Roscom in entering new markets and ultimately allows us to diversify our PVC portfolio by offering new products to current and potential customers. Some of our major focuses are FDA, NSF, UL, REACH, RoHS, and Prop 65 complaint compounds.

capability to breakdown compounds in order to identify polymer concerns such as compound melt flow, cross contaminations, physical property testing, as well as chemical property testing

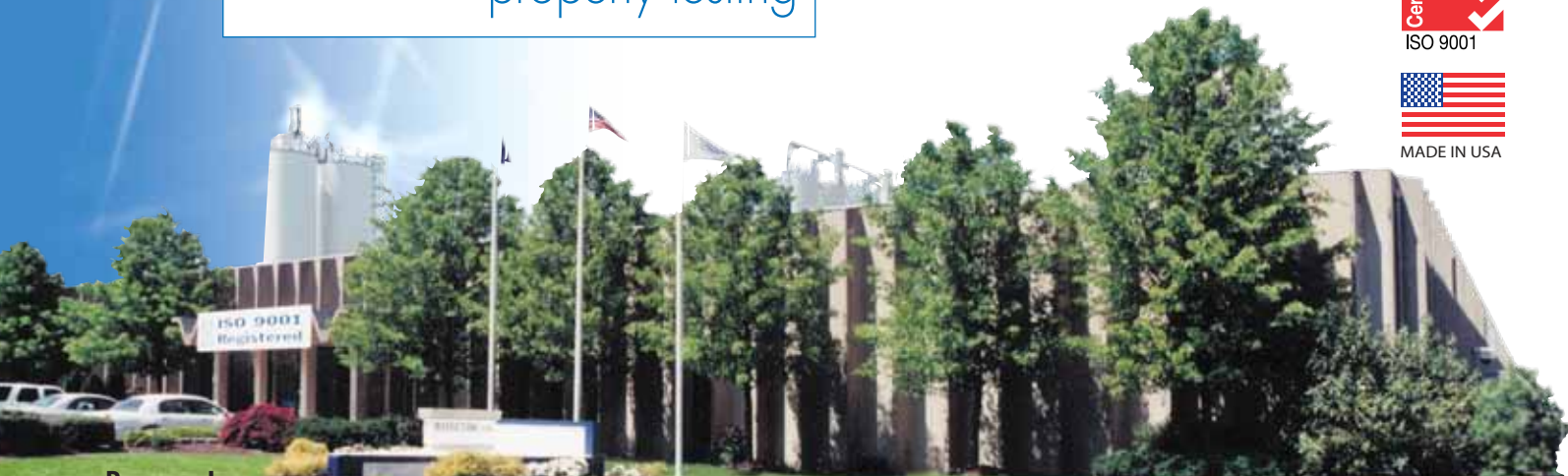
Our Research & Development lab also provides Roscom with the capability to breakdown compounds in order to identify polymer concerns such as compound melt flow, cross contaminations, physical property testing, as well as chemical property testing. The laboratory is available to customers as well as interested 3rd parties who are looking to have tests conducted on materials or finished parts.



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ROSCOM INC. **NON-PHTHALATES**

we have isolated
a production
system which
will run strictly
non-phthalate
products

Roscom believes in the need for environmentally friendly products and is now supplying compounds that are California Prop 65, RoHs, WHO, FTC & REACH compliant. We understand and support our customers growing demand for these materials which is why we now provide NON-PHTHALATE COMPOUNDS. The European Chemicals Agency, ECHA, has banned the use of manufacturing products containing ortho-phthalates and that are listed under REACH. Registration Evaluation Authorization and the restriction of CHEMICAL substances were sanctioned in order to protect human health and the environment from the risks of harmful chemicals. REACH currently has 144 chemicals identified as SVHC (Substance of Very High Concern), including 10 Phthalates, while California's Prop65 contains a list of over 800 naturally occurring and synthetic chemicals that they have deemed hazardous.*

While non-phthalate alternatives have been available for years, they have been significantly more expensive than other plasticizers. Due to increasing demand, suppliers have developed technologies and systems that allow cost efficient production of non-phthalates. Trends in environmental regulations suggest that plasticizers such as DEHP, DOP, DINP and DIDP will be banned by many

states and the manufacturing of these hazardous products will be regulated.

Roscom is dedicated to helping our customers meet this demand. To that end, we have isolated a production system which will run strictly non-phthalate products. In order for a product to run on this line, all raw materials utilized in that formula must be pre-certified as REACH/RoHS/Prop 65 compliant & tested for phthalate levels prior to use. This dedicated production line will require raw material connections different from anything else within our plant to avoid cross contamination by human error. We've replaced the piping for the bulk unloading system, storage tank, feed lines & filters with new equipment to be 100% sure that there is no residual material present as a possible source for contamination.



References to "phthalates" in current regulations refer to ortho-phthalates only. To that end, all Roscom non-phthalate products contain less than 1000 ppm of any ortho-phthalate.



ROSCOM INC. **KEY CONTACTS**

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